EUROSERT

EAK
17065:2012
PC032

CERTIFICATE

of conformity of the factory production control
Nr. EUSE-PC032-1090-1003

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

Manufacturing of structural steel components up to EXC3 acc. to EN 1090-2

Execution Class:	up to EXC3 according to EN 1090-2:2018+A1:2024
CE marking methods:	ZA.3.2, ZA.3.4 according to EN 1090-1+A1:2011
Intended use:	for structures in all types of construction works

Placed on the market under the name of:

Instrec OÜ

Registration number: **17015810**

Laki tn 16, 10621 Tallinn, Harju maakond

Produced in the manufacturing plant:
Laki tn 16, 10621 Tallinn, Harju maakond

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in ZA of the standard **EN 1090-1+A1:2011** under system 2+ are applied and that **the factory production control is assessed to be in conformity with the applicable requirements.**

Date of first issue:	09.10.2025
*** The next surveillance audit:**	28.09.2027

* This certificate shall remain valid until 28 September 2027, provided that there are no significant modifications to the harmonised standard, the construction product, the AVCP methods, or the manufacturing conditions at the plant. The validity of this certificate may be suspended or withdrawn by the notified factory production control certification body: **EuroSert OÜ (Notified Body No. 3231).**

NOTIFIED BODY
EUROSERT OÜ
NB 3231
reg.16534270

Place and date of issue:
Tallinn 02.10.2026

Vjatšeslav Gorohhov
Process certification body manager

EUROSERT

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CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Nr. EUSE-PC032-1090-1003

Production range:	Fabrication, design and erection works at site of structural steel.
Related welding certificates:	CPR-EUSE-PC032-1090-1003
Remarks:	EUROSERT OÜ, has performed the initial inspection of the manufacturing company and factory production control and the ongoing monitoring, evaluation and validation of the factory production control.
General rules:	The conditions of standard EN 1090-1 + A1: 2011 must be observed from B. 4.1. sections to B. 4.4. section. Subsection 4.3 of section B of the standard EN 1090. 1+A1:2011 stipulates that the manufacturer must submit a written annual report to the notified body. This is the latest version of the general terms and conditions.

NOTIFIED BODY
EUROSERT OÜ
NB 3231
reg.16534270

Place and date of issue:
Tallinn 02.10.2026

Vjatšeslav Gorohhov
Process certification body manager

EUROSERT

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17065:2012
PC032

WELDING CERTIFICATE

Nr. WC-EUSE-PC032-1090-1003

Placed on the market under the name of:

Instrec OÜ

Laki tn 16, 10621 Tallinn, Harju maakond

Produced in the manufacturing plant:
Laki tn 16, 10621 Tallinn, Harju maakond

Technical specification	**EN 1090-2:2018+A1:2024**		
Execution class(es)	**Up to EXC3 according to EN 1090-2:2018+A1:2024**		
Welding and allied processes	**111, 136**		
Material groups	**1.1, 1.2, 8.1 according to EN ISO 15608 and EN 1090-2, (table 1 and 2)**		
Responsible welding coordinator	Pavel Kopanev Name, surname	IWE Qualification	 Date of birth
Deputy Responsible Welding Coordinator	- Name, surname	- Qualification	- Date of birth
Confirmation	**All welding provisions as described in the above technical specification(s) were applied**		
Beginning of validity period	**29.09.2025**		
Expiration date	**28.09.2027**		
Remarks	-		

NOTIFIED BODY
EUROSERT OÜ
NB 3231
reg.16534270

Place and date of issue:
Tallinn 02.10.2026

Vjatšeslav Gorohhov
Process certification body manager

EUROSERT

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17065:2012
PC032

Welding Certificate

Nr. WC-EUSE-PC032-1090-1003

Main rules

1. This certificate is valid as long as the technical conditions described above are applied, and as long as the products and production conditions in the factory are not significantly modified.
2. This certificate may be published or reproduced for advertising or other purposes. Promotional material cannot conflict with this certificate.
3. In cases where there is any doubt about the production, there is a possibility that the inspection body may carry out a surprise random inspection at the manufacturer's expense.
4. This certificate can be revoked at any time, under the conditions, if new conditions or amended conditions under which this certificate was issued come into force, or if the conditions of the certificate are not fulfilled.
5. Such changes must be reported to the inspection body:

   a) For new production facilities or significant changes in existing production facilities.
   b) Changed welding coordinator.
   c) New welding process, new base material related to WPQRs (welding procedure qualification record).
   d) For new important production facilities.

The inspection body may conduct additional inspections based on the above-mentioned cases

6. At least two months before the expiration of the certificate, the manufacturer must submit an application form to the inspection body for re-certification.

Place and date of issue:
Tallinn 02.10.2026

NOTIFIED BODY
EUROSERT OÜ
NB 3231
reg.16534270

Vjatšeslav Gorohhov
Process certification body manager