EUROSERT

EAK
17065:2012
PC032

CERTIFICATE

We certify that

Instrec OÜ
Registration number: 17015810
Laki tn 16, 10621 Tallinn, Harju maakond

the welding quality management system has been assessed and recognized as meeting the requirements of the standard described below

EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials.
Part 2: Comprehensive quality requirements

Validity range and details of the test can be seen on the second page.

Certificate registration number	EUSE-PC032-3834-1003
Certificate issue date	02.10.2026
Certificate validity period	28.09.2028
Date of initial certification	29.09.2025

The certificate is valid as long as the organization ensures adequate and continuous operation of the management system and annual surveillance audits are carried out. Date of next audit not later than 28.09.2027.

CERTIFICATION BODY
EUROSERT OÜ
reg.16534270

Vjatšeslav Gorohhov
Process certification body manager

EUROSERT

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APPENDIX TO THE CERTIFICATE No. EUSE-PC032-3834-1003

SCOPE

Manufacturer:	Instrec OÜ
Manufacturing address:	Laki tn 16, Kristiine linnaosa, 10621 Tallinn, Harju maakond
Type of products:	Steel structures
Basic material groups (EN ISO 15608):	1.1, 1.2, 8.1 according to EN ISO 15608
Welding and related processes (EN ISO 4063):	111, 136 according to EN ISO 4063
Authorized welding coordinator:	Pavel Kopanev, IWE

WELDING WORK DOCUMENTS USED BY THE MANUFACTURER

Welders:	EN ISO 9606-1
Welding coordinators:	EN ISO 14731
Non-destructive testing personnel:	EN ISO 9712
Welding procedure specifications:	EN ISO 15609-1
Qualification of welding processes:	EN ISO 15614-1, EN ISO 15613
Inspection and testing during welding:	EN ISO 5817
Inspection and testing after welding:	EN ISO 5817; EN ISO 17637; EN ISO 3452-1
Calibration and validation of measuring, inspection and testing equipment:	EN ISO 17662

Place and date of issue: Tallinn 02.10.2026

CERTIFICATION BODY
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Vjatšeslav Gorohhov
Process certification body manager